## TECHNICAL BULLETIN

4/8/2005



**Subject: Notification to Custom Crimp D200 Series Crimpers Users.** 

Since the introduction of the D200 Series Crimper in 1997, fitting manufacturers have introduced fittings that push the crimping requirements to greater extremes. The design of some new fittings being used in spiral crimping applications pushed the crimp requirements beyond the original design parameters and operating recommendations of the crimper manufacturer. Please read and follow the recommendations published in the D205/D206 Operator's Manual. The manuals are made available in Adobe PDF format on the web at www.customcrimp.com. Subjecting the Old Stlye Compression Ring to these higher limits can cause it to fail during use. Due to these additional requirements a New Style Compression Ring has been designed and tested.

The redesigned Compression Ring was introduced with crimper S/N 1040.

If you have an old style compression ring it will be replaced at no charge with a new style ring.

Send your crimper Serial Number and shipping address to:

Custom Machining Services, Inc 326 N. 400E. Valparaiso, Indiana 46383

Phone: (219) 462-6128 Fax: (219) 464-2773

or

Email: sales@customcrimp.com

A new style compression ring will be sent at no charge.



OLD STYLE COMPRESSION RING



NEW STYLE COMPRESSION RING



D200 SERIES CRIMPER



See the complete line of CustomCrimp® Crimpers and Accessories at: